

# REC10

## OPERATOR'S MANUAL

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE OPERATING THIS FIREARM; DO NOT DISCARD THIS MANUAL.



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## MANUFACTURER'S DISCLAIMER

BFMI will not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm or from its function when used for purposes or subjected to treatment for which it was not designed.

## WARRANTY AND SERVICE

For one year from date of purchase, Barrett Firearms Manufacturing Inc. (BFMI), warrants to the original owner, that this product was manufactured free of defects in materials and workmanship. BFMI will correct any defect covered under the warranty by repair or replacement with the same or comparable model. BFMI will not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm or from its function when used for purposes or subjected to treatment for which it was not designed. BFMI will not honor claims involving this product which result from careless or improper handling, unauthorized adjustment or parts replacement, corrosion, neglect, the use of the wrong caliber ammunition, or the use of other than commercially manufactured ammunition in good condition, or any combination thereof. Please visit **barrett.net** for any additional information.

If you need factory service, whether covered under warranty or not, please contact BFMI for instructions on how to have your rifle repaired.

**Barrett Firearms Manufacturing Inc.**  
**P.O. Box 1077**  
**Murfreesboro, TN 37133-1077**  
**615-896-2938**

## USE OF THIS MANUAL

Read this manual before you use or manipulate your Barrett product. It is important that you understand the principles of safe gun handling in general and the features of this product. This manual is not a substitute for training from a qualified instructor. Important safety topics are discussed in this chapter and throughout this manual. This manual should remain with the product and it should be transferred with the product to subsequent owners. Additional manuals can be ordered from Barrett Firearms Manufacturing Inc. or can be downloaded from the company website, **barrett.net**. Technical specifications are subject to change without notice. Please ensure you have the most updated revision of this manual by checking **barrett.net**. The revision letter can be found on the back of this manual.

## SAFETY GUIDELINES

### WARNING

**FAILURE TO FOLLOW SAFETY GUIDELINES MAY CAUSE INJURY OR DEATH .**

### MUZZLE CONTROL

Always keep the muzzle pointed in a safe direction. Never allow your muzzle to point at anything that you do not intend to shoot. Upon firing, the muzzle device releases high-pressure gas from it's ports that can damage objects or cause injuries, keep everything away from the vicinity of the muzzle.

### KEEP YOUR FINGER OFF THE TRIGGER

Keep your finger off the trigger and out of the trigger guard until your sights are aligned on your target and you intend to fire.

### ASSUME EVERY FIREARM IS LOADED

Always treat every firearm as if it were loaded. Look and feel for an empty chamber. Do not trust the extractor to provide an empty chamber.

### KEEP YOUR SAFETY ON

Keep your safety on until your sights are aligned on your target and you intend to fire. Please note that the safety lever will not rotate into the "SAFE" position until the hammer is cocked.

### **SAFETY DISTANCE**

Bullets fired from this rifle may travel as far as 4 miles. Make certain that you have an adequate backstop and are aware of what is beyond your target.

### **HEARING PROTECTION**

Always wear adequate hearing protection when the rifle is firing; wear both earplugs and shooting muffs together for maximum protection. This includes observers. Observers should always be behind the shooter.

### **EYE PROTECTION**

Appropriate eye protection should be worn when both shooting and maintaining your rifle. It is normal for firing to generate airborne dust and debris. Protect your eyes from solvents and uncaptured parts under spring pressure while performing maintenance on your rifle.

### **AMMUNITION**

Do not use hand loaded, re-manufactured, or surplus ammunition. Always use new, clean, dry, properly stored, and correct caliber ammunition from reputable manufacturers.

### **BEWARE OF BARREL OBSTRUCTIONS**

Ensure the barrel's bore is free of obstructions before you fire your rifle. Even the smallest obstruction such as a stuck patch or grease will cause increased pressures that can rupture the barrel.

### **FAILURE TO FIRE**

If your rifle fails to fire when you pull the trigger, do not pull the charging handle. Keep the rifle pointed toward a safe area and wait 2 minutes. If a hang-fire (slow ignition) has occurred, the round will probably fire within two minutes. If the round does not fire, remove and inspect the cartridge. If the primer is indented properly, discard it in a safe manner.

### **ALCOHOL, MEDICATIONS AND DRUGS**

Do not handle or operate your rifle under the influence of alcohol, medication or drugs.

### MAINTAIN YOUR RIFLE PROPERLY

Performing proper maintenance, as outlined in this manual, insures that your rifle will be safe to shoot and will perform to design specification for many years. Alterations, modifications or adjustments may damage your rifle, make it unsafe to fire and will void warranty claims.

### STORE YOUR RIFLE SAFELY

It is your responsibility to take reasonable precaution to secure your rifle, keep it properly secured and prevent unauthorized use.

### LEAD EXPOSURE

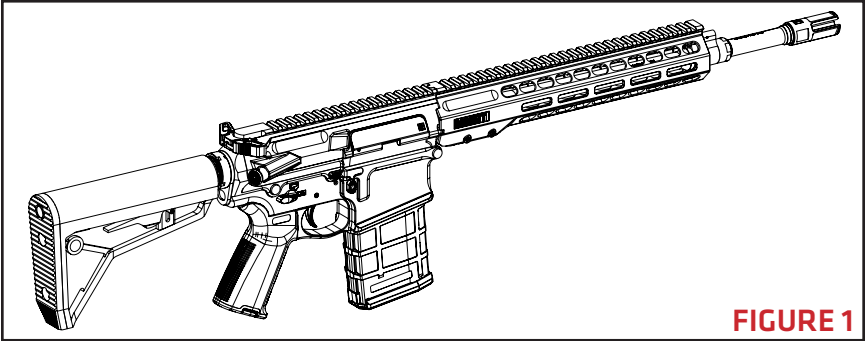
Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances. Maintain adequate ventilation at all times. Thoroughly wash hands after exposure.

**⚠ WARNING**

**THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS, INCLUDING LEAD, WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION GO TO [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).**

**DESCRIPTION OF FIREARM - FIGURE 1**

The REC10 is a semi-automatic, hammer fired, magazine fed, precision rifle with a rotating bolt actuated by direct gas impingement. User-selected accessories may be mounted on the Mil-Std 1913 top rail or on the Barrett Rail System (BRS) with the aid of M-Lok attachment points.



**FIGURE 1**

**BREAK-IN PROCEDURE**

Barrett does not offer a specific procedure for barrel break-in other than checking for obstructions while using your new rifle.

Experience has shown that the bore becomes less prone to fouling over time and that accuracy may improve with use. Ensure that the rifle is adequately lubricated and follow the loading/unloading and safety procedures when operating your rifle.

## SPECIFICATIONS

Model	Caliber	Barrel Length	Barrel Material	Twist Rate	Weight	Length (Collapsed)
REC10 Carbine	.308 Win	16 in (406.4 mm)	CMV Chrome Lined	1:10 in (254 mm)	8.0 lbs (3.6 kg)	34.5 in (876.3 mm)

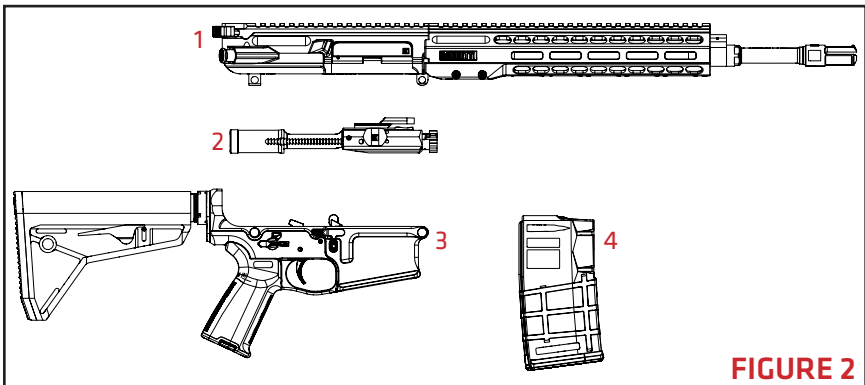
Operation: Direct impingement; semi-automatic

**NOTE: INDIVIDUAL RIFLE SPECIFICATIONS AND WEIGHT MAY VARY PER ORDER AND CONFIGURATION.**

Barrett reserves the right to change specifications without notification. Check **barrett.net** for updates.

## MAJOR COMPONENTS - FIGURE 2



1. Upper Assembly
2. Bolt Carrier Assembly
3. Lower Assembly
4. Magazine



**FIGURE 2**



### SAFETY MECHANISM - FIGURE 3

The REC10 rifle has a two-position safety: safe (  ) or fire (  ). Rotate the safety lever to the safe position to prohibit the rifle from firing. The factory REC10 safety features ambidextrous levers and can be adjusted to operate 90 or 45 degrees between safe and fire.

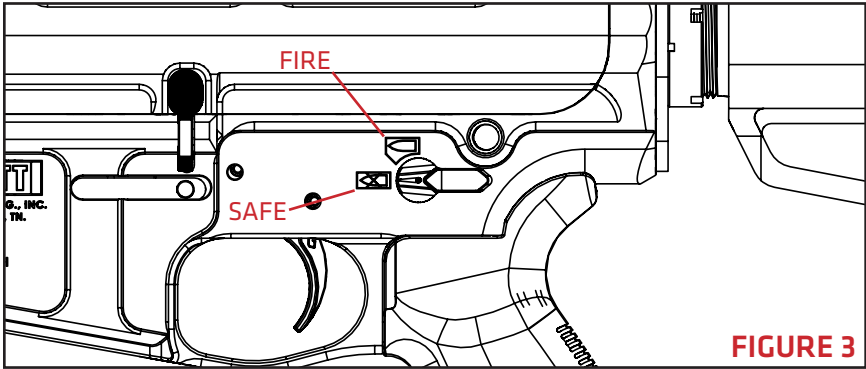



FIGURE 3

**NOTE: THE HAMMER MUST BE COCKED IN ORDER FOR THE SELECTOR TO BE PLACED ON "SAFE".**

### LOADING AND FIRING

#### WARNING

**KEEP MUZZLE POINTED IN A SAFE DIRECTION UNTIL READY TO FIRE**

1. Ensure the safety lever is in the safe (  ) position.
2. Insert a loaded magazine fully into the magazine well until the catch engages and holds the magazine in place ( **FIGURE 4** ). Tap the magazine upward to ensure the magazine is fully seated, then pull down on the magazine to ensure proper retention.

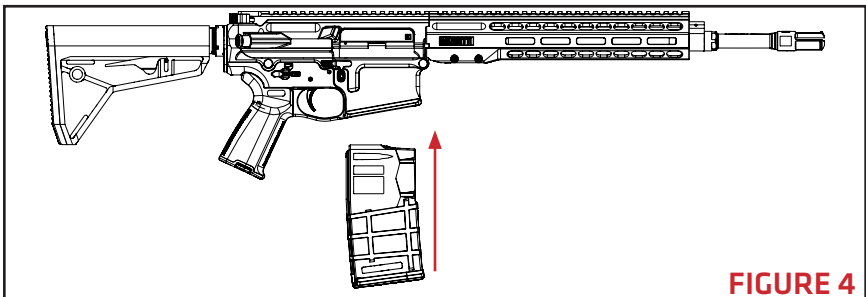
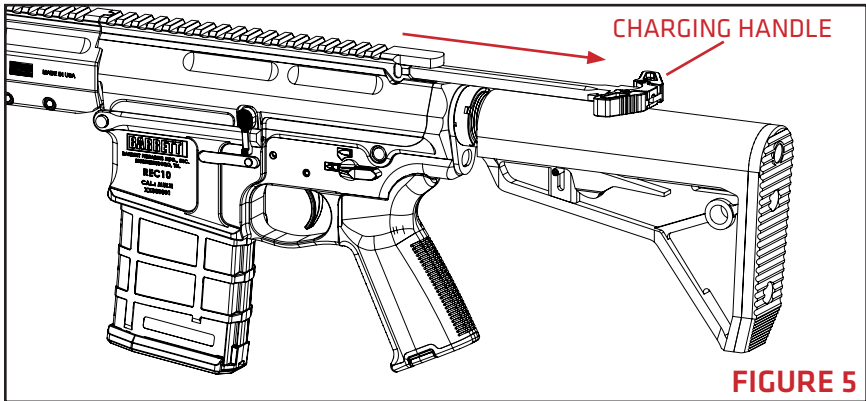




FIGURE 4

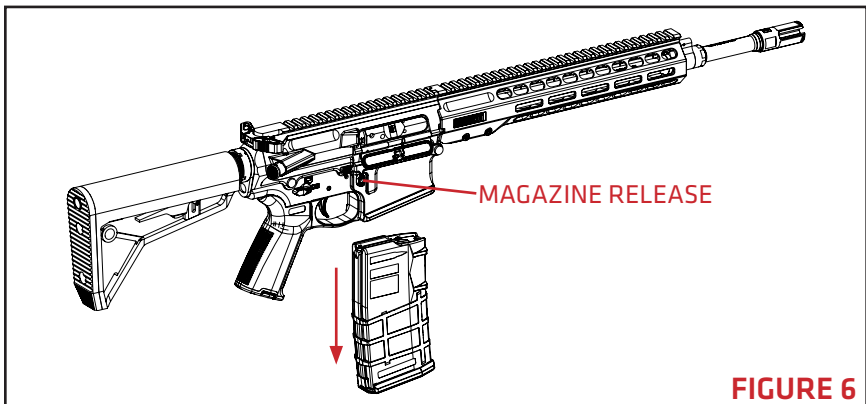
3. Pull the charging handle back to the rear. Once the charging handle is in the rearward most position, release handle with both fingers and let the handle go forward without any assistance. This will ensure the full force of the buffer spring is utilized to chamber the first round (**FIGURE 5**).



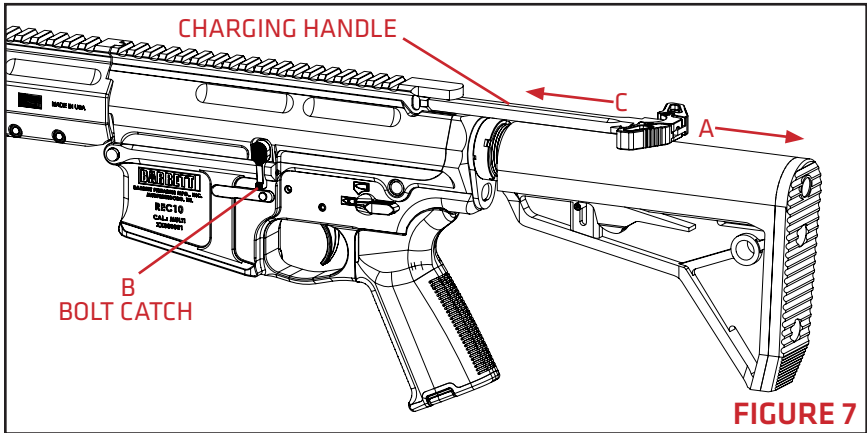
4. Rotate the safety lever to the fire (  ) position. The rifle is now able to fire.

## UNLOADING

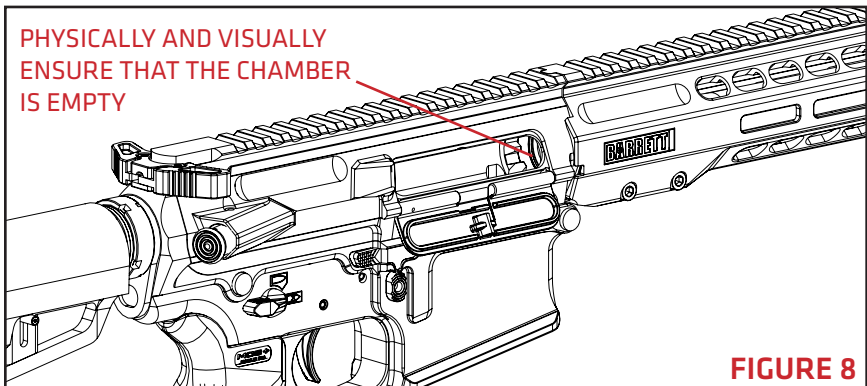
1. Rotate the safety lever to the safe (  ) position.
2. Remove the magazine by depressing the magazine release button and allowing it to fall free (**FIGURE 6**).




- To lock the bolt open, pull the charging handle rearward to hold the bolt carrier to the rear (**FIGURE 7-A**). While holding the charging handle rearward, depress the bottom of the bolt catch (**FIGURE 7-B**). Release tension on the charging handle and ensure the bolt is held open. Push the charging handle forward until it latches (**FIGURE 7-C**).



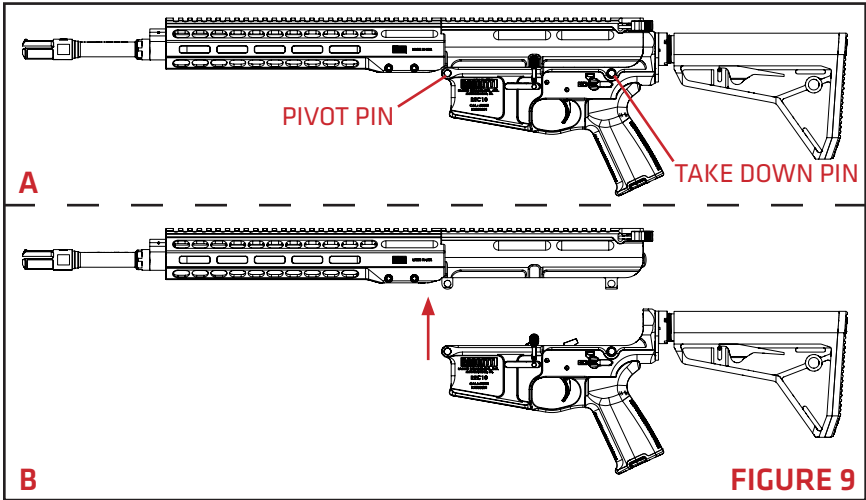
- With the bolt locked open, visually and physically inspect the chamber and magazine well to ensure that it is empty of any live ammunition (**FIGURE 8**).



- Ensure the selector switch is on SAFE (  ). Always store the rifle with the bolt forward in the closed position. Close the bolt by pulling back on the charging handle and slowly allowing the bolt to slide forward.

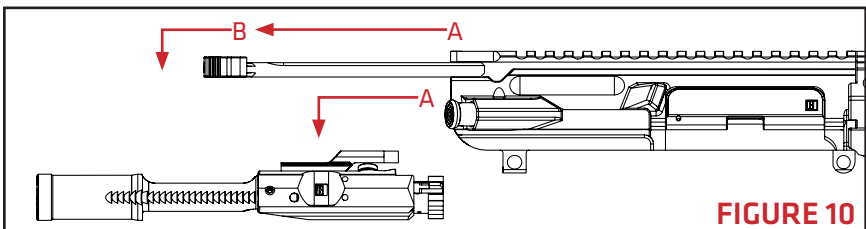
## DISASSEMBLY

1. Ensure rifle is unloaded and clear by following the steps in the **UNLOADING** section. With the safety on and bolt closed, push the take down pin (rear most pin) until it clears its detent and stops. Push the pivot pin (forward most pin) until it clears its detent and stops (**FIGURE 9-A**). Take down and pivot pins are captured and cannot be removed. Separate the upper and lower receivers (**FIGURE 9-B**).



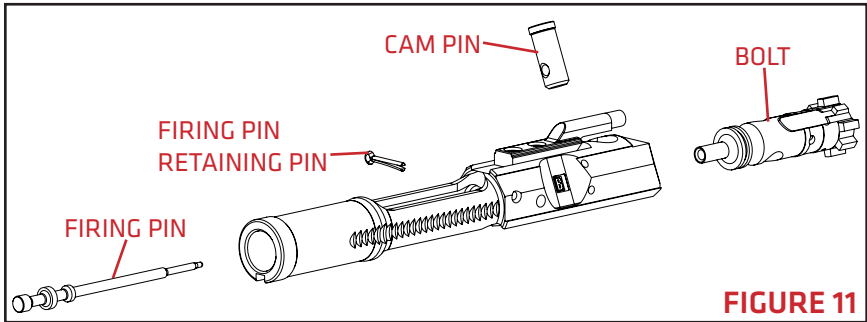
## DISASSEMBLY OF UPPER RECEIVER COMPONENTS

1. Pull back the charging handle and withdraw the bolt carrier assembly (**FIGURE 10-A**).
2. Slide the charging handle out of its track and remove it (**FIGURE 10-B**).



**DISASSEMBLY OF THE BOLT CARRIER - FIGURE 11**

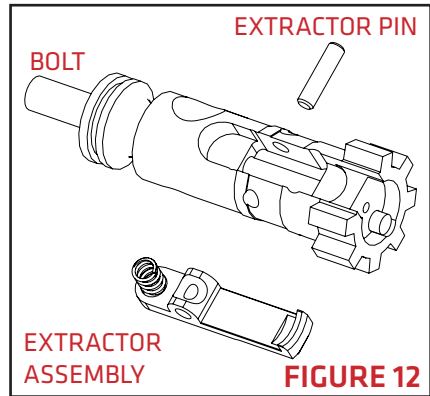
1. Remove the firing pin retaining pin from the bolt carrier. Gently push or pull the pin out of the bolt carrier.
2. Remove the firing pin from the bolt carrier. Using a clean soft surface, lightly strike the rear of the bolt carrier to assist in removal (Never use a sharp object to push the firing pin out of the bolt).
3. To remove cam pin, push the bolt into the bolt carrier then rotate the cam pin until the flats will clear the gas key. The cam pin should extract by hand.
4. Remove bolt from the bolt carrier.

**FIGURE 11**

**DISASSEMBLY OF THE BOLT - FIGURE 12**

**NOTE: DISASSEMBLY OF THE BOLT IS NOT REQUIRED FOR REGULAR CLEANING AND IS NOT RECOMMENDED. DISASSEMBLE BOLT ONLY WHEN EXCESSIVE DEBRIS PREVENTS NORMAL OPERATION OR PARTS ARE DAMAGED.**

1. Use a pin punch to remove the extractor pin. Applying downward pressure to the rear of the extractor directly above the extractor spring will aid in removal of extractor pin. Be aware that the extractor spring and extractor are under compression.
2. Remove the extractor assembly.
3. Further disassembly of the bolt is not necessary for field maintenance.

**DISASSEMBLY OF LOWER RECEIVER****⚠ CAUTION**

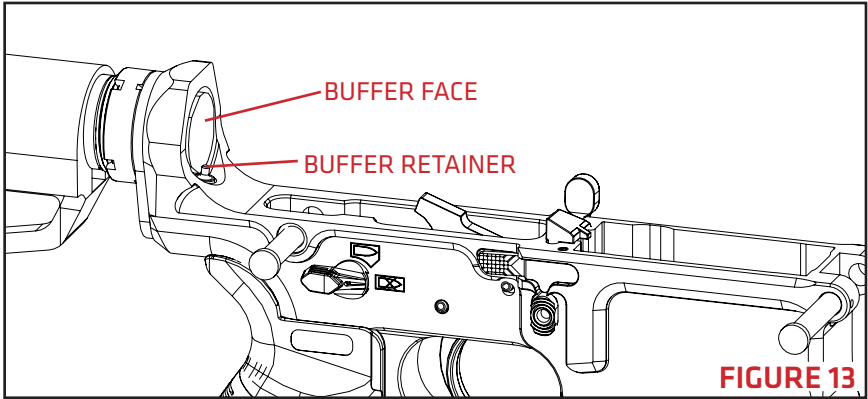
**THE DISASSEMBLY OF TRIGGER COMPONENTS SHOULD ONLY BE ACCOMPLISHED BY A QUALIFIED ARMORER.**

**⚠ WARNING**

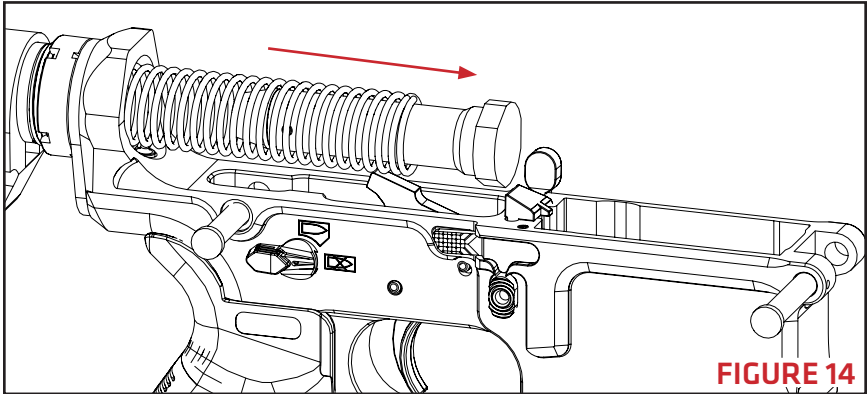
**THE BUFFER RETAINER IS UNDER STRONG SPRING PRESSURE. IF NOT PROPERLY RETAINED, IT CAN BE LAUNCHED FROM ITS TUBE AND CAUSE INJURY.**

**NOTE: DO NOT PULL THE TRIGGER WHILE THE LOWER RECEIVER IS DISASSEMBLED FROM THE UPPER RECEIVER. THE HAMMER WILL STRIKE THE RECEIVER AND MAY DAMAGE OR BREAK THE RECEIVER AND/OR BOLT CATCH.**

1. Push on the buffer face with finger pressure while holding the buffer retainer down with a suitable tool (**FIGURE 13**).



2. Carefully remove the buffer and spring assembly (**FIGURE 14**).



**NOTE: THE BUFFER RETAINER DOES NOT HAVE TO BE HELD DOWN WHEN REINSTALLING THE SPRING AND BUFFER.**

**NOTE: ASSEMBLY OF COMPONENTS IS THE REVERSE PROCEDURE OF DISASSEMBLY.**

## CLEANING AND LUBRICATION

Periodic cleaning and lubrication is important for a long life of high performance from your rifle and prevents the corrosive effects of moisture.

Materials used for cleaning can be found online at [barrett.net/store](http://barrett.net/store).

### WARNING

**UNLOAD THE RIFLE BEFORE CLEANING. ENSURE THAT NO LIVE AMMUNITION IS PRESENT DURING CLEANING.**

### CAUTION

**DO NOT INSERT CLEANING RODS THROUGH THE MUZZLE. THE BARREL CROWN COULD BE DAMAGED WHICH WOULD SEVERELY DEGRADE THE ACCURACY OF THE RIFLE.**

### CAUTION

**EYE PROTECTION IS RECOMMENDED WHILE CLEANING.**

## CLEANING PROCEDURE

The rifle should be cleaned and lubricated after each shooting session.

1. Clean the chamber area with an appropriate sized brush and solvent. Inspect for irregular or excessive carbon build-up, scoring or other chamber damage.
2. Swab the chamber with a clean, dry, patch prior to next use. **A bore guide is recommended for bore and chamber cleaning.**
3. Clean the bore with an appropriate sized bore brush and solvent. Clean from chamber to muzzle ONLY, as cleaning in this direction minimizes opportunity for damaging the muzzle crown.
4. Swab the bore with a clean, dry patch prior to next use.
5. Clean the muzzle device with a stiff plastic brush and bore



solvent. It is best to clean the muzzle device at the same time the barrel is being cleaned as the bore solvent will help loosen carbon build-up on its interior walls.

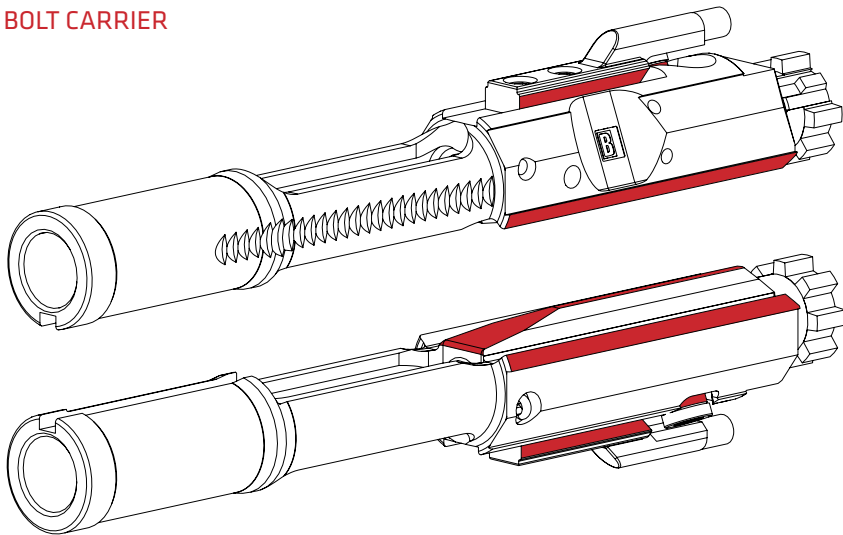
6. Clean the bolt face with bore solvent. Use a stiff plastic brush to remove debris from both the extractor and the ejector. Depress the ejector and extractor by hand or a spent casing to test their smooth function.
7. Use dry patches as necessary to remove cleaner from the bolt face and locking lugs
8. Clean the remainder of the rifle with cotton-tipped swabs, general purpose brushes and cleaning cloths.

#### **LUBRICATION POINTS (FIGURE 15)**

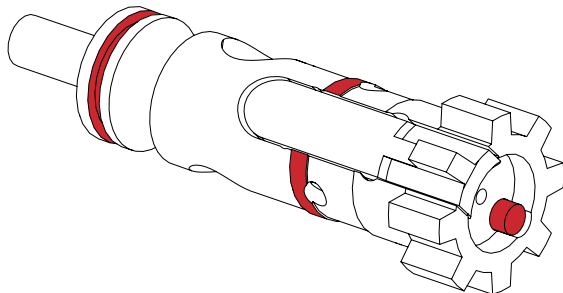
- Do not add lubricant to the interior of the magazine
- Do not lubricate ammunition
- Do not lubricate the chamber and bore
- Never store your rifle in a wet carrying case

It is advised to apply a light coat of temperature appropriate lubricant to all functional parts. Recommended lubrication points are in red.

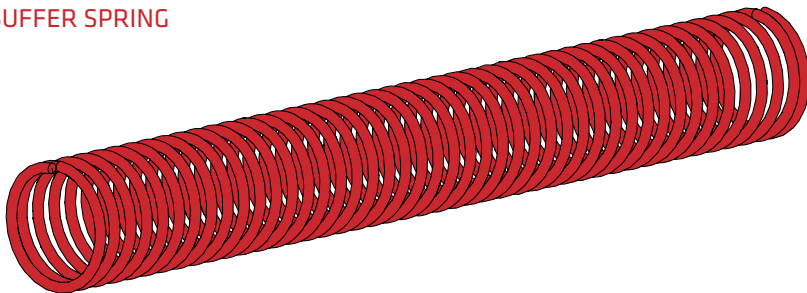
**BOLT CARRIER**



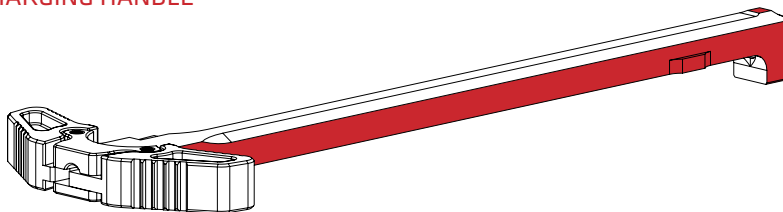
**BOLT**



**BUFFER SPRING**



**CHARGING HANDLE**



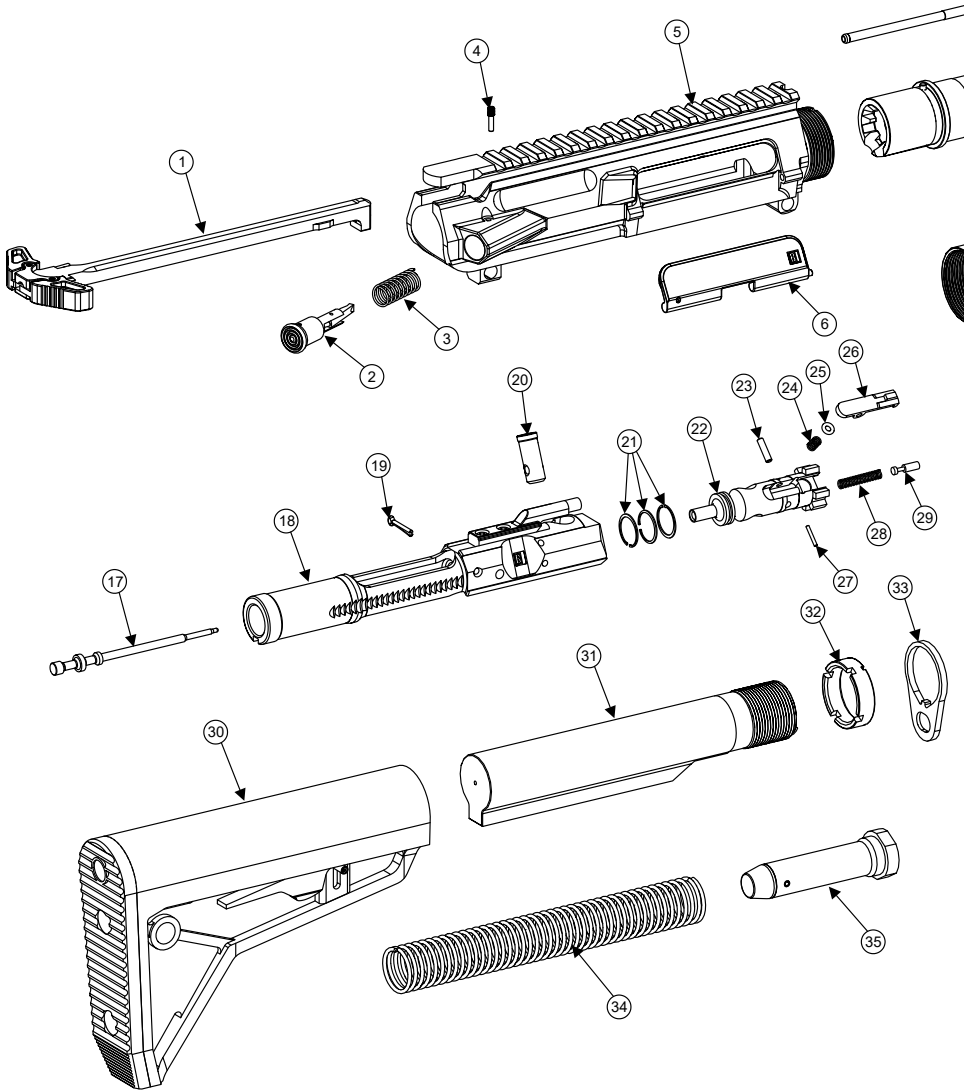
**FIGURE 15**

## TROUBLESHOOTING

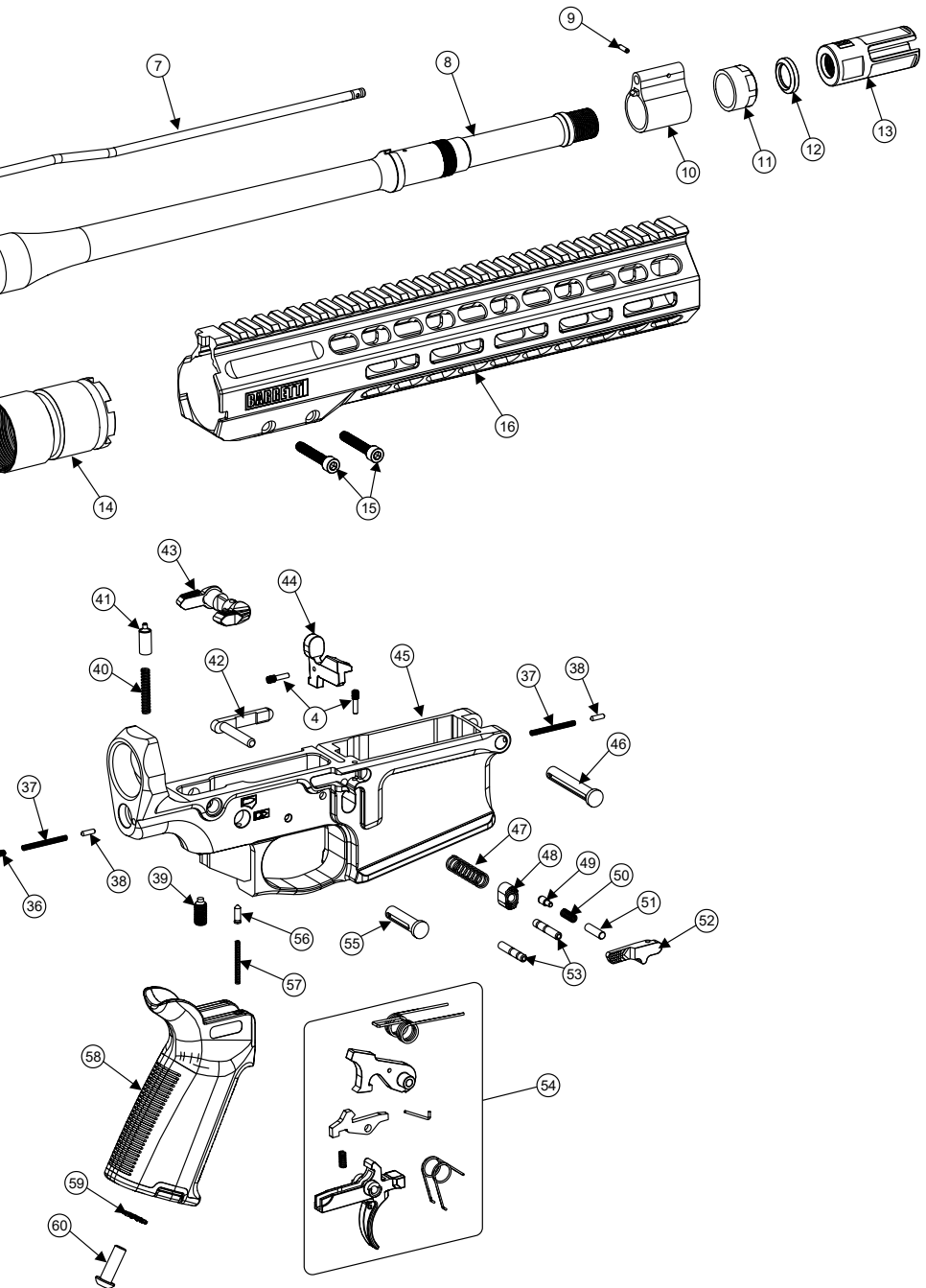
MALFUNCTION	CAUSE	CORRECTIVE ACTION
<b>FAILURE TO FEED</b>	Did not draw bolt carrier fully to rear	Retract bolt carrier fully to the rear
	Magazine not seated	Seat magazine
	Damaged magazine	Replace or repair magazine
<b>FAILURE TO CHAMBER</b>	Damaged cartridge	Remove and replace cartridge
	Dirty or obstructed chamber	Clean chamber
<b>FAILURE TO GO INTO OR OUT OF BATTERY</b>	Obstruction in barrel extension	Disassemble and clean
	Bolt and barrel extension binding upon closing	Ensure proper installation of bolt/bolt carrier.
<b>FAILURE TO FIRE</b>	Faulty ammunition	Replace ammunition
	Obstructed or damage firing pin	Disassemble and clear obstruction; replace firing pin if necessary
<b>FAILURE TO EXTRACT</b>	Broken or worn extractor	Replace extractor
	Broken or worn extractor spring	Replace extractor spring
	Extractor not moving freely	Clean extractor, extractor spring, and hole
	Dirty ammunition or chamber	Clean chamber and ensure ammunition is clean
	Broken case rim	Clear chamber
<b>FAILURE TO EJECT</b>	Broken or worn ejector	Replace ejector
	Broken or worn ejector spring	Replace ejector spring
	Ejector not moving freely	Clean ejector, ejector spring, and hole

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# EXPLODED VIEW AND PARTS LIST



**NOTE: RIFLE COMPONENTS MAY VARY PER CALIBER AND CONFIGURATION. SEE WEBSITE FOR CONFIGURATION INFO.**



<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY.</b>
1	Charging Handle	1
2	Forward Assist Assembly	1
3	Forward Assist Spring	1
4	Retention Screw	3
5	Upper Receiver	1
6	Ejection Port Cover	1
7	Gas Tube	1
8	Barrel Complete	1
9	Gas Block Pin	1
10	Gas Block	1
11	Gas Block Nut	1
12	Crush Washer	1
13	Flash Hider	1
14	Barrel Nut	1
15	BRS Cross Bolts	2
16	BRS (Barrett Rail System)	1
17	Firing Pin	1
18	Bolt Carrier	1
19	Firing Pin Retention Pin	1
20	Roller Cam Pin	1
21	Piston Ring	3
22	Bolt	1
23	Extractor Pin	1
24	Extractor Spring	1
25	Extractor Damper	1
26	Extractor	1
27	Ejector Pin	1
28	Ejector Spring	1
29	Ejector	1
30	Buttstock, Collapsible	1

<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY.</b>
31	Receiver Extension	1
32	Receiver Extension Nut	1
33	Receiver End Plate	1
34	Buffer Spring	1
35	Buffer Assembly	1
36	Take Down Detent Retaining Screw	1
37	Takedown Detent Spring	2
38	Takedown Detent	2
39	Upper Receiver Tensioner Set Screw	1
40	Buffer Retainer Spring	1
41	Buffer Retainer	1
42	Magazine Catch	1
43	Safety, 45/90, Ambi	1
44	Bolt Catch	1
45	Lower Receiver	1
46	Pivot Pin	1
47	Magazine Catch Spring	1
48	Magazine Catch Button	1
49	Bolt Catch Plunger	1
50	Bolt Catch Spring	1
51	Bolt Catch Pin	1
52	Bolt Catch Release	1
53	Trigger/Hammer Pin	2
54	Trigger Assembly	1
55	Takedown Pin	1
56	Safety Detent	1
57	Safety Detent Spring	1
58	Pistol Grip	1
59	Pistol Grip Washer	1
60	Pistol Grip Screw	1







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